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D4881-041
Job Sheet 183761



Part No: D4881-041

Job Qty: 4 ea

Part Name: 206A/B AFT Leg Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV:C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

6892

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Small Fab-4		DEC 06 2018
110	Small Fab	4 pcs	10/12/18	10/12/18	0.34	2.86	Small Fab-8		DEC 12 2018
120	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		DEC 12 2018
130	Small Fab	4 pcs	10/12/18	10/12/18	0.00	2.86	Small Fab-8		DEC 12 2018
140	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		DEC 12 2018
180	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2		DEC 12 2018
190	QC21-SA	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		DEC 12 2018

Part Op 110 - ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-1 AND D4885-3. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9973
AS PER DWG.

130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL WET AS PER
DWG USE DT9974 A/R BATCH: 501078 2- LASER ENGRAVE ASSEMBLY PART#, S/N AS PER DWG
QSI 44 6.8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	4 Ea (1 ea)	90-Start up Operation	5133248
D4885-1	End Fitting	4 Ea (1 ea)	90-Start up Operation	51237813 5128540x1
D4885-3	End Fitting	4 Ea (1 ea)	90-Start up Operation	5121173
HL32PB5-12	Hi-Lok Pin	16 Ea (4 ea)	90-Start up Operation	5116810
HL86-5	Hi-Lok Collar	16 pcs (4 ea)	90-Start up Operation	510876x8 5115612

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4881-1	4	19	0
	D4885-1	4	13	0
	D4885-3	4	6	0
	HL32PB5-12	16	86	0
	HL86-5	16	137	0



Container No: S135197



Part: D4881-041

Job No: 183761

Serial No/Batch: S135197

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date 12/06/18

Part Specifications

Specifications could not be found.

Plex 12/6/18 8:47 AM dart.quirion.sonia

